



## TECHNICAL DATA SHEET - WRAPPING

### HX30000 Series

Range of products consisting of a 70- $\mu\text{m}$  to 280- $\mu\text{m}$  (upon reference), very high performance, multi-layered, cast film, which is coated with a pressure-sensitive, solvent-based acrylic adhesive. Structured adhesive for faster application and air egress. Specially designed for vehicle full wraps and strongly deformed surfaces\*. Gloss, matt, super matt or structured surface finish.

\* The following products are intended for use on flat or slightly curved surfaces: HX30CHSBRB, HX30CASBRB.

#### **FILM FEATURES:**

##### Indicative values

- Thickness ( $\mu\text{m}$ ):
    - Silver carbon effect (HX30CASBRB): 240
    - Other carbon effects (HX30CA000B): 150 to 180  $\mu\text{m}$  (upon colour)
    - Alligator effect (HX30AL000B): 160 to 210  $\mu\text{m}$  (upon colour)
    - Small grain leather effect (HX30PG00B): 210
    - Brushed aluminium effect (HX30BA000B): 130
    - Silver mirror finish (HX30CHSBRB): 70
    - Matt & super matt: 100 to 110  $\mu\text{m}$  (upon colour)
    - Variochrome: 110
    - Pearly iridescent: 110 to 165  $\mu\text{m}$  (upon colour)
- |  | <u>Average values</u> | <u>Standard</u> |
|--|-----------------------|-----------------|
| • Tensile strength (N/25 mm):  | min. 15               | HEXNFX41021     |
| • Elongation at break (%):   |                       |                 |
| • Structured surface effects (carbon, alligator, leather, brushed aluminium...)<br>and HX30CHSBRB: | min. 50               | HEXNFX41021     |
| • Other references:  | min. 90               |                 |
| • Shrinkage 168 hours at 70 °C (158 °F) (mm):  | < 0.5                 | HEXRET001       |

**LINER:**

- Embossed and silicone-coated liner.
- Stable under hygrometric variations.

**ADHESIVE PROPERTIES:**

(Measured average values at publication of the technical data sheet)

(N/25 mm)	<b>HX30CA000</b> (carbon effect)	<b>HX30CASBRB</b> (silver carbon effect)	<b>HX30AL000B</b> (alligator effect)	<b>HX30PG000B</b> (small grain leather effect)	<b>HX30BA000B</b> (brushed aluminium effect)	<b>HX30CHSBRB</b> (silver mirror finish)	<b>Other references</b> (matt, varichrome, pearly iridescent)	Standard
Peel strength test 180° on glass – after 20 minutes of application:	13	17	14	15	20	14	19	HEXFTM001
Peel strength test 180° on glass – after 24 hours of application:	15	21	20	22	23	19	21	
Initial tack	19	17	20	20	20	17	20	HEXFTM009
Release	0.2	0.30	0.3	0.3	0.3	0.1	0.30	HEXFTM003

- Resistance to solvents: the adhesive is resistant to most chemicals (alcohol, petrol, diluted acids, oils, fuels).

**ADHESIVE:**

- Solvent-based acrylic adhesive.
- Structured adhesive for faster application and air egress.
- Immediate and permanent adhesion, optimal after 24 hours of contact.
- Dry application.

**USER'S INSTRUCTIONS:**

- Recommended minimum application temperature: +18 °C (+64 °F). Apply preferably between 20 °C and 25 °C (68 °F and 77 °F).
- Operating temperature range: -40 °C to +90 °C (-40 °F to +194 °F).
- Conformable product, only suitable for rolling devices and rolling vehicles.
- The conformability of the HX30CASBRB and the HX30CAGBRB is relative. In order to preserve the gloss / chrome appearance, it is important to comply with two instructions during the application of these products:
  - Keep the deformation of the film below 10 %.

- The heating must be carried out with care: never concentrate the airflow on a small surface.
- The HX30000 films with structured surfaces (carbon, alligator, leather...) are fragile products. The heating and re-heating steps following application require particular attention. Indeed, heating phases that are too long or too focused may lead to the film tearing off.
- During removal, the structured products tend to tear off along the pattern of the structure.
- The carbon effect HX30CA000 film (except HX30CA890B) is fragile and sensitive to scratching or marking. It should be handled with care.
- Films with matt (or super matt) surface finishes are fragile products, sensitive to scratching and marking, and should be handled with care. If any traces remain after application, they can be attenuated by slightly heating (max. 90 °C / 194 °F) the surface with a heat gun.
- For certain structured effects (alligator, leather) the repetition of the pattern may cause the sensation of a raster, particularly if the product is applied to large surfaces.
- Due to their particular structure, certain films of this range (structured effects, matt or super matt films) may be more subject to dirt than a smooth PVC film. This type of film may require more frequent and/or longer cleaning. Cleaning can be difficult for films exposed to a particularly dirty environment (e.g. race cars, rallye cars, etc.).
- The **HX30CHSBRB** (silver mirror) represents a technical product requiring particular attention during application:
  - Handle the film on its liner with great care:
    - Do not fold the film as long as it is still in contact with its liner. Any foldings will result in slight marks on the film that cannot be removed later. Once the film is peeled off from the liner, it can be folded without any risk of damage.
    - Do not wind up the film too tightly (e.g. do not roll up without using a core) as this may result in tunnelling and liner lifting from the film, as well as irreversible film marking.
  - The HX30CHSBRB film is stiffer than the other products of the HX30000 range and therefore requires more strength for the same deformation. Wrapping large-size surfaces may require the intervention of two operators and a longer application time than other products of the HX30000 range.
  - Be careful not to exceed the limits of the product: the HX30CHSBRB can undergo a slight and irreversible alteration of its appearance (whitening, loss of gloss) if the film is stretched / deformed beyond its limits.
  - Due to its mirror finish, the HX30CHSBRB stores heat rapidly and durably. The temperature rise of the film during the application with a heat gun is faster and more durable than in the case of the other products of the HX30000 series. This feature must be taken into account during installation. Beware of the film to avoid burning yourself.
  - If any bubbles appear during application, do not pierce them, otherwise the film can be permanently damaged!

- For a perfect finish and an authentic mirror aspect, clean the film surface with the *Laser Wash* cleaner. Caution: do not clean the film within the 24 hours following its application.
- Due to their structure, the metallised and glossy pearly iridescent films will slightly fade when stretched. In order to obtain a uniform appearance and therefore avoid demarcations, it is necessary to heat slightly (40 °C / +104 °F) and stretch the entire film during application.
- Due to their composition, the pearly iridescent films are fragile. After heating the film, it is imperative to wait for at least 3 seconds before applying it (using a squeegee and gloves...). A shorter waiting time might considerably increase the risk of delamination of the upper film layer. In the case of film overlapping, the removal or repositioning of the upper film must be carried out with caution in order to prevent delamination of the upper layer of the lower film (particularly at the film edges).
- In the case of already painted substrate, self-adhesive media must only be applied to undamaged original paintwork. If the paintwork is not original and/or damaged, the application and the removal are at the judgement and risk of the installer.

*Note: To ensure optimum opacity, the films of the HX30000 range contain a high concentration of pigments. In certain cases, when cleaning the film, coloured traces may appear on the cleaning cloths. This working step removes excess pigment from the film surface. That operation will not impair in any way the appearance and durability of the films. This effect can be enhanced when using cleaning products containing solvents.*

## **OPERATING RECOMMENDATIONS:**

- Recommendation (whenever possible): Sunlight and prolonged exposure to weathering and pollution may provoke ageing of the film<sup>(1)</sup>. A vehicle wrapped with HX30000 film must be protected from the sun and weather (rain, dew...) as often as possible: during the day, park in the shade; at night, park the car in a closed garage (otherwise, cover the vehicle with a loose protective cover).
- The colour of the films is monitored by HEXIS to ensure a faithful reproduction of their tints. Nevertheless, in the case where your project requires the use of several rolls of one same colour reference, HEXIS recommend using a single batch number of this reference.
- For more information on the application method of the HX30000 range, please refer to the Application Guide on the "Professionals" pages, category "Wrap vinyls", on our site [www.hexis-graphics.com](http://www.hexis-graphics.com).

**STORAGE:**

- Shelf life (before use):

The shelf life of this film is 2 years when stored unopened in its original packaging at a temperature ranging from +15 °C to +25 °C (+59 °F to +77 °F) with relative humidity between 30 % and 70 %.

**INDICATIVE DURABILITIES:**

- The pigmentation (colour) of the PVC affects the stability duration of the dyes. An estimate of such a durability is confirmed by accelerated UV ageing tests performed on the cast HX30000 films and by outdoor weathering.
- This durability does not cover any alteration arising from scratches or contamination of the product occurring during the application or life cycle of the product.

Dominant colour		Max. indicative durability (years) <sup>(2)</sup> Vertical exposure ( $\pm 10^\circ$ ) Central European climate
Range 1:	Matt white, black Colours, other matt tints	5
	Variochrome Pearly iridescent: (HX30JIMB/M, HX30OPAB/M, HX30RGOB/M, HX30VBOB/M, HX30BNEB/M, HX30BDMB/M, HX30GDPB/M)	2
Range 2:	Carbon effect HX30CA000B (except gold and silver) Alligator, leather effect	5
	Brushed aluminium HX30BA000B Silver carbon effect HX30CAGRBR, HX30CASBRB	3
	Chrome HX30CHSBRB	0.5

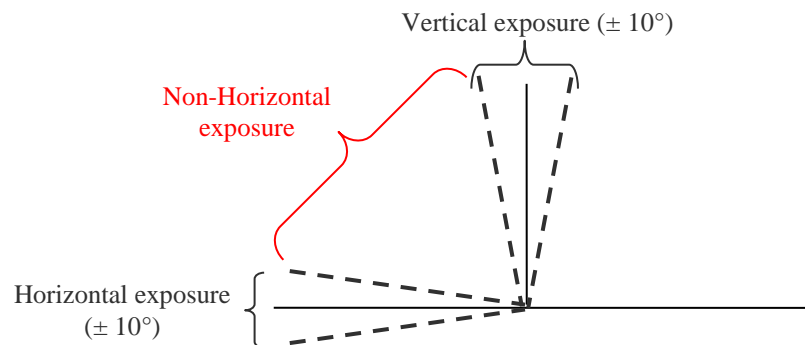
**Chart I:** Vertical durabilities<sup>(2)</sup> Central Europe

- The results indicated below are notably obtained from vertical ( $\pm 10^\circ$ ) outdoor exposure. The conditions of durability indicated in Chart I are inherent to this position up to a few degrees. Other positions accentuate climatic influences and an alteration in gloss, colour or even a slight dusting may appear. Application to the vehicle bonnet is particularly severe, due to the horizontal exposure and the heating provided by the engine.

- To estimate the durabilities for non-vertical exposure, divide the durabilities in Chart 1 by the factors given in Chart 2.

Exposure	Dividing factor <sup>(2)</sup>
	Central European climate
Non-vertical exposure	2
Horizontal exposure ( $\pm 10^\circ$ )	2.8

**Chart 2:** Dividing factor



- The real durability of a product depends on a large number of parameters, including, among others, the quality and preparation of the substrate, exposure (environment, climate, exposure angle), graphics maintenance, and degree of pollution.

To find the indicative durabilities of the films for the country of exposure, please refer to the "Conversion rules for indicative durabilities according to geographical area" chart available under Durability, on the "Professionals" pages on our site [www.hexis-graphics.com](http://www.hexis-graphics.com).

**NOTES:**

(1) If an important degradation of the film (due to prolonged exposure to sunlight, weathering, polluting agents) appears (discolouration, powdering, tanning...), it must be immediately removed from the vehicle in order to avoid any damage to the underlying paintwork.

(2) The durabilities indicated in this document do not constitute a binding guarantee. They are an estimate of the time during which the film retains a correct surface finish, from a conventional viewing distance.

A slight and gradual change in colour and gloss is an unavoidable and natural phenomenon inherent to the natural breakdown of the materials.

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the media for each application.

The measuring methods for the standards quoted above served as basis for the development of our own measuring methods which are available on request. Please feel free to contact us to get the latest instructions in use.

All the published information is based on measurements regularly performed in the laboratory. It does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website [www.hexis-graphics.com](http://www.hexis-graphics.com).